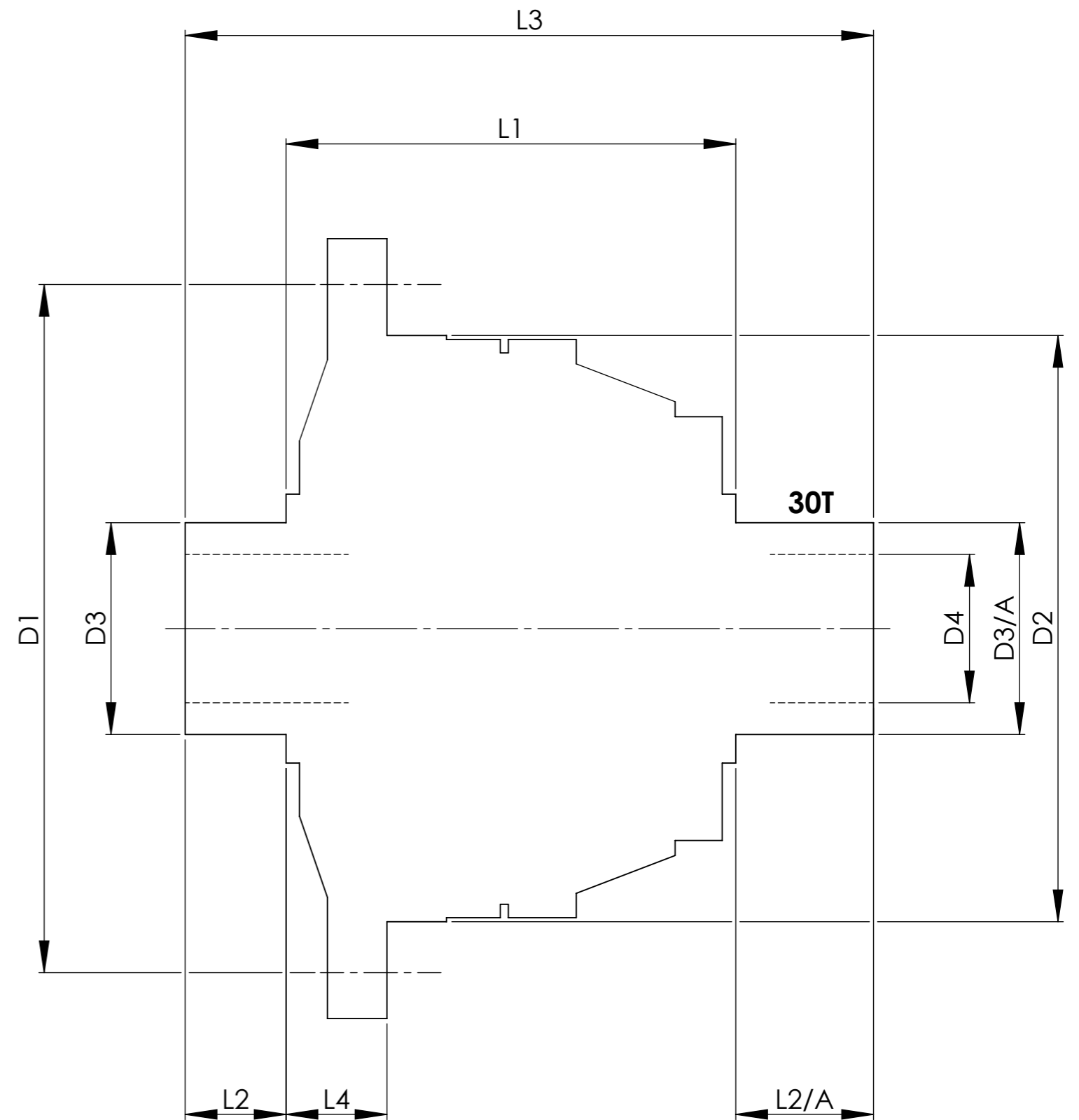


Drg No. QDF23R

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.748	146
No. OF BOLTS		12	12
THREAD / THRO' HOLE		0.448	11.4
CROWN WHEEL SPIGOT DIA	D2	4.9234	125.0
BEARING DIA	D3	1.8126	46.0
	D3/A	1.8912	48.0
BEARING DISTANCE	L1	5.037	128.0
SPIGOT LENGTH	L2	0.745	18.9
	L2/A	1.826	46.4
OVERALL LENGTH	L3	7.609	193.3
BEARING/CROWN WHEEL	L4	1.102	28.0
BORE	D4	1.2206	31.0
DRIVE SHAFT SPLINE:-			
No. OF TEETH		37	
PITCH		32/64 DP	
TYPE		FILLET ROOT	SIDE FIT
PRESSURE ANGLE		30 DEG	



TITLE F.W.D. DIFF DATA SHEET.

SCALE 1:1 U.O.S. SHEET 1 OF 1

Drg. No. QDF23R

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH, GRIND@G
 LIMITS. FRACT. ± 1/64".
 DEC. ± 0.005".
 MATERIAL.
 TREATMENT.
 ISSUE. 01 DATE. 12.4.11
 DRAWN BY. J.P.D.
Used In. VW 02Q 4WD/
 AUDI S3 4WD 195KW